

Work Order ID 104445

104445

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July-11-13 11:01:10 AM

Item ID: 646.9810

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Deflector

Start Date: 7/11/13

Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/11/13

Req'd Qty: 4.00

4

Customer:

Reference: re-prime

- *nework*

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

646.9800

A

131

0.00

131

HandFinish

Hand Finishing

Memo

PULL FROM STOCK:
6 X 646.9810 M126249

STRIP COMPLETELY

RE-PRIME AS PER DWG, SEE NOTE #2 B 136000

4

0

0

AS

13-8-18

145

QC14- Inspect Spray Paint

0.00

145

QC

Quality Control

Memo

0.00

4

13-08-26

Work Order ID 104445

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July-11-13 11:01:10 AM

Item ID: 646.9810

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deflector

Start Date: 7/11/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 7/11/13 Req'd Qty: 4.00

4

Customer:

Reference: re-prime

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
180	Identify as per dwg & Stock Location: <u>ST426</u>	0.00							
180									
Packaging	Memo	0.00							
Packaging	REIDENTIFY USING NEW B/N ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***								
190	QC21- Final Inspection - Work Order Release	0.00							
190									
QC	Memo	0.00							
Quality Control									

4x _____ SP
13-8-28.

13/8/29 J

13-08-21

Picklist Print

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Work Order ID: 104445
Parent Item: 646.9810
Parent Item Name: Deflector

Start Date: 7/11/13
Start Qty: 4.00
Required Date: 7/11/13
Required Qty: 4.00

Comments: IPP REV:A NEW ISSUE 13/04/01 JFS VERIFIED BY:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
646.9810 Deflector		Manufactured	No				Each	4.0000		4			

Location

Loc Qty

Loc Code

ST439A

4

99920

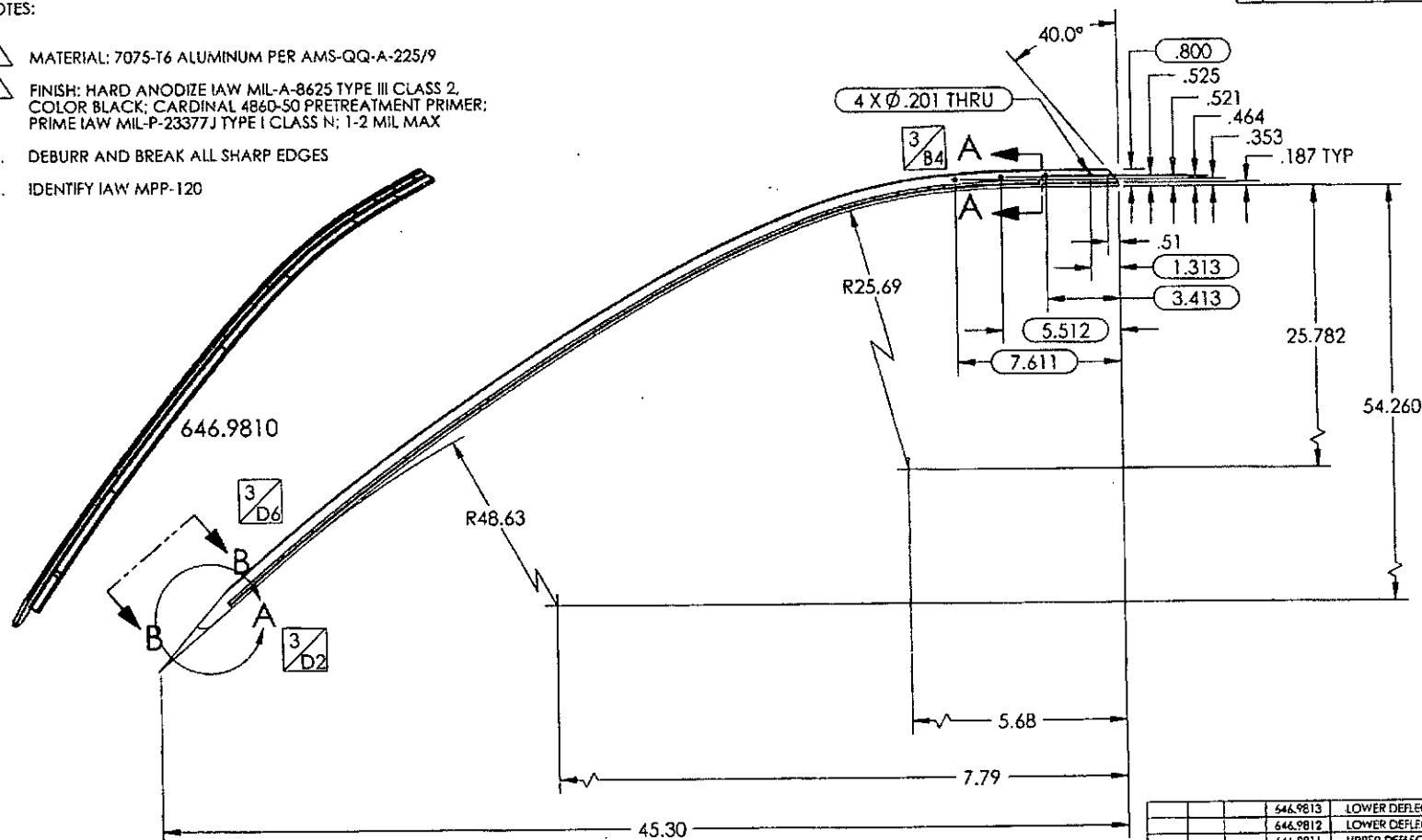
4

MC26249

h

FD-504			
REV	DESCRIPTION	DATE	APPROVED
WTC	INITIAL RELEASE	04/22/09	P. BRAYO
A	INCORPORATED FOR SURE	05/22/12	P. BRAYO

1. MATERIAL: 7075-T6 ALUMINUM PER AMS-QQ-A-225/9
2. FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III CLASS 2.
COLOR BLACK; CARDINAL 4860-50 PRETREATMENT PRIMER;
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX
3. DEBURR AND BREAK ALL SHARP EDGES
4. IDENTIFY IAW MPP-120



		646.9813	LOWER DEFLECTOR LOW	△	△
		646.9812	LOWER DEFLECTOR HIGH	△	△
		646.9811	UPPER DEFLECTOR	△	△
		646.9810	DEFLECTOR	△	△
	FIND #	PART NO.	DESCRIPTION	MATL	SPEC
QTY			PARTS LIST		
NEXT ASSY (S)			APICAL INDUSTRIES		
646.9300			2608 TEMPLE HEIGHTS DR. OCEANSIDE, CA. 92156-3512 #760724 530		
INTERNAL PARTS LIST TO PART DRAWING NO. (FINDER) 1. ACTION 2. REVISE 3. APPROVAL 4. CHECKING 5. INQUIRY 6. ORDER NO.			DEFLECTOR		
QUANTITY OF EACH PART SPECIFIED DRAWING AND 15% STOCK 2 PLACES IN DRAWING 2 PLACES IN SMALL + 8.00 2 PLACES IN ST.			LOT / CASE CODE DWG. NO. B 07946 646.9800		
SCALE NONE			SHEET 1 OF 6		

1941

1942

1943

1944

1945

1946

1947

1948